Bearingless encoders



Incremental, standard reference signal, magnetic

RLI50 (hollow shaft)

Push-pull / RS422



Thanks to its installation depth of only 16 mm, the bearingless magnetic rotary encoder RLI50, comprising a magnetic ring and sensor head, is ideally suited for plants and machinery where space is very tight. The non-contact measuring principle allows for error-free use even under harsh environmental conditions, as well as ensuring a long service life. In contrast to our measuring system RLI20, a single reference signal is also implemented here.

IP68 / IP69k protection, special encapsulation technology and tested resistance to cyclic humidity and damp heat offer the highest levels of reliability, even in exposed outdoor use.

This bearingless encoder can be mounted on shafts with a diameter up to max. 35 mm.









High protection

Reverse polarity

Hard-wearing and robust

- · High shock and vibration resistance.
- Sturdy housing with IP67 protection. Option: special housing for maximum resistance against condensation (IP68 / IP69k, resistance to cyclic humidity acc. to EN 60068-3-38 as well as damp heat acc. to EN 60068-3-78).
- Non-contact measuring system, free from wear, ensures a long service life.

Fast start-up

- Function display via LED.
- · Large mounting tolerance between magnetic band and sensor head.
- · Requires very little installation space.
- · Slotted hole fixing ensures simple alignment.

Order code 8.RLI50 |X|1|X|X|. |XXXX| . **XXXX** RLI50 00 0

- a Model 1 = IP67, standard
- 2 = IP68 / IP69k and humidity tested acc. to EN 60068-3-38, EN 60068-3-78
- Output circuit / Supply voltage
- 1 = RS422 / 4.8 ... 26 V DC
- 2 = Push-pull / 4.8 ... 30 V DC
- © Type of connection
- 1 = radial cable, 2 m [6.56'] PUR
- A = radial cable, special length PUR *)
- Available special lengths 1) (connection type A): 3, 5, 8, 10, 15, 20 m [9.84, 16.40, 26.25, 32.80, 49.21, 65.62'] order code expansion .XXXX = length in dm ex.: 8.RLI50.111A.2000.0080.0030 (for cable length 3 m)
- Pulses per revolution 2) 1000, 1024, 2000, 2048, 3600

- Bore diameter
- 0158 = 5/8" 0060 = 6 mm [0.24"]

 $0254 = 1"^{3}$

- 0080 = 8 mm [0.32"] 0100 = 10 mm [0.39"]
- 0120 = 12 mm [0.47"]
- 0150 = 15 mm [0.59"]
- 0200 = 20 mm [0.79"]
- $0250 = 25 \text{ mm} [0.98"]^{3}$
- $0300 = 30 \text{ mm} [1.18"]^{3}$
- $0350 = 35 \text{ mm} [1.34"]^{4}$

- 2) Other pulse rates on request.
- Only possible for pulse rates 1024, 2048 and 3600.
- 4) Only possible for pulse rate 3600.

¹⁾ Cable lengths >10 m only possible with supply voltage >10 V.



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Accessories / Displays

RLI50 (hollow shaft)

Push-pull / RS422

Codix 560, preset counter 6-digit

- Counter, tachometer, time counter and position display in one device

- Scalable display

- Readable via RS232/485 interface or configurable via MODBUS or CR/LF protocol

Order no. **6.560.010.XXX**

571T touch, multifunction preset counters 8-digit



 Measuring function for RPM, speed, speed from elapsed time, machine cycle time, throughput time (reciprocal rotary speed), as well as numerous count functions such as position display

- Fast counting input (250 kHz/HTL, 1 MHz/RS422)
- 4 switching outputs as limit values (response time < 1 ms)
- Scalable analog output (response time < 150 ms), resolution 16 bit
- Serial interface RS232 or RS485 for reading in and out the data

6.571T.01X.XXX

Technical data

Mechanical characteristics							
Maximum spee	d	12000 min ⁻¹					
Protection	model 1 model 2	IP67 acc. to EN 60529 IP68 / IP69k acc. to EN 60529, DIN 40050-9 and humidity tested acc. to EN 60068-3-38, EN 60068-3-78					
Working tempe	rature	-20 °C +80 °C [-4 °F +176 °F]					
Shock resistance		5000 m/s ² , 1 ms					
Vibration resistance		300 m/s ² , 10 2000 Hz					
Pole gap		5 mm from pole to pole					
Housing (sensor head)		aluminum					
Cable		2 m [6.56'] long, PUR 8 x 0.14 mm² [AWG 26], shielded, may be used in trailing cable installations					
Status LED	green red	pulse index error; speed too high or magnetic fields too weak					

Electrical characteristics	S						
Output circuit	RS422		Push	Push-pull			
Supply voltage	4.8 2	6 V DC	4.8	4.8 30 V DC			
Power consumption (no load)	typ. 25 max. 6			typ. 25 mA max. 60 mA			
Permissible load/channel	120 oh	m	+/- 2	+/- 20 mA			
Min. pulse edge interval	1 μs		1 μs				
Signal level HIGH LOW	min. 2.5 V max. 0.5 V			+V - 2.0 V 0.5 V	1		
Reference signal	1 x per revolution						
System accuracy	typ. 0.3° with shaft tolerance g6						
Pulse rate [ppr] 1)	1000	1024	2000	2048	3600		
max. speed min ⁻¹ without using reference sig.	9000	9000	4000	4000	2500		
max. speed min ⁻¹ using reference signal	3000	2000	3000	2000	1700		

Approvals

CE compliant in accordance with

EMC Directive 2014/30/EU RoHS Directive 2011/65/EU

Terminal assignment

Output circuit	Type of connection	Cable (isolate unused cores individually before initial start-up)									
1, 2	1, A	Signal:	0 V	+V	Α	Ā	В	B	0	ō	Ť
		Core color:	WH	BN	GN	YE	GY	PK	BU	RD	shield ²⁾

+V: Supply voltage encoder +V DC

0 V: Supply voltage encoder ground GND (0 V)

E: Plug connector housing (shield)

A, \overline{A} : Incremental output channel A B, \overline{B} : Incremental output channel B

0, $\overline{0}$: Reference signal

¹⁾ With an input frequency of the evaluation unit of 250 kHz.

Shield is attached to connector housing.



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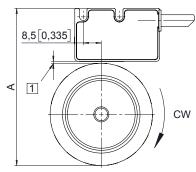
Incremental, standard reference signal, magnetic

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Mounting orientation and permissible mounting tolerances

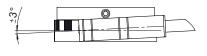
Distances



☐ Distance sensor head / magnetic ring: 0.1 ... 1.5 [0.004 ... 0.06] (1 [0.04] recommended)

Pulse rate	A for distance sensor head / magnetic ring = 1 [0.04]
1000, 2000	57.0 [2.24]
1024, 2048	74.3 [2.93]
3600	80.7 [3.18]

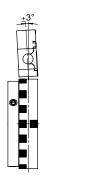
Torsion



Offset



Tilting

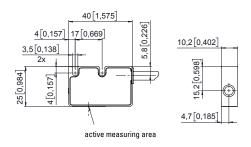


Warning: When mounting the sensor head, please ensure its correct orientation to the magnetic ring!

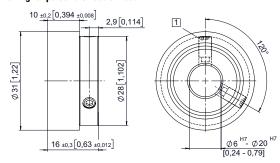
Dimensions

Dimensions in mm [inch]

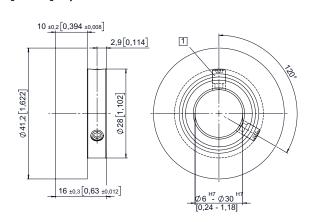
Sensor head



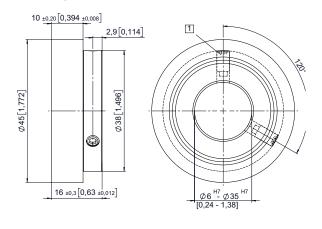
Magnetic ring for pulse rate 1000 or 2000



Magnetic ring for pulse rate 1024 or 2048



Magnetic ring for pulse rate 3600



1 M4 set screw