



MEASURING WHEEL SYSTEMS SPEED MEASUREMENT POSITION DETECTION LENGTH MEASUREMENT

pulses for automation

Measuring wheel systems

Systems for speed measurement, position detection and length measurement

Measuring wheel systems from Kübler are the ideal solution for reliable speed measurement, position detection and length measurement in applications with linear movements. These are recorded rotationally via the measuring wheel with attached encoder directly on the surface of the material to be measured and converted into linear data. Integrated springs ensure the necessary contact force of the measuring wheel on the measuring surface for reliable measured value acquisition.



Further information on measuring wheel systems



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Measuring wheel systems - operating principle



Measuring wheel systems are used for the detection of linear movements

The linear movement (a) of a material to be measured is converted into a rotational movement (b) by a contacting measuring wheel (or pulley or pinion). An mounted incremental or absolute encoder (c) detects this rotation and converts it into speed, position and distance values.

The linear resolution of the measuring wheel system (mm or inch) results from the ratio of the measuring wheel circumference and the rotary resolution of the encoder (ppr).

	Mea	Resolution (pulses/distance)			
Calculation	distance ppr	= Measuring wheel circumference Pulse number encoder	ppr distance	=	Pulse number encoder Measuring wheel circumference
Example 1 Measuring wheel circumference = 300 mm Pulse number encoder = 3000 ppr	300 mm 3000 ppr	= 0.1 mm / puls	3000 ppr 300 mm	=	10 pulses / mm
Example 2 Measuring wheel circumference = 12inch Pulse number encoder = 1200 ppr	<u>12 inch</u> 1200 ppr	= 0.01 inch / puls	1200 ppr 12 inch	=	100 pulses / inch

System components



Due to the functional principle, the measuring wheel systems have a 3-part structure

1. Detection of the linear movement

The linear movement is detected by means of a measuring wheel that runs directly on the material to be measured.

Different measuring wheel coatings

Measuring wheels with different coatings are available for different surfaces of the material to be measured. They ensure slip-free contact between the material to be measured and the measuring wheel.

Different measuring wheel circumferences

The interaction of encoder resolution and measuring wheel circumference is decisive for the calculation of the measurement result.

Special versions

Systems with a combination of pinion/rack or pulley/toothed belt offer 100 % measuring accuracy without slip.

2. Data detection / data transfer

The measuring wheels are connected directly to the shaft of a Kübler Sendix encoder.

Incremental encoders, encoders for all relevant fieldbus systems and versions for Industry 4.0 concepts - the Kübler portfolio offers the right solution for every network requirement.

3. Spring-loaded encoder mounting

Spring arms and spring brackets are available in different sizes and with different contact forces for different applications. Integrated springs press the measuring wheel onto the surface of the material to be measured. This enables slip-free measurement and also compensates for tolerances perpendicular to the movement of the material being measured.

Portfolio overview measuring wheel systems







	Compact-Line			
Туре	MWE11	MWE21	MWE31	
Design spring element	Spring bracket	Spring arm MWE20	Spring bracket MWE30	
Highlights	Smallest size	Adjustable preload Flexible mounting options	Compact design Internal springs	
Measuring wheel recommended circumference other options	100 mm _	200 mm / 6" _	200 mm _	
Contact force max.	10 N	20 N	15 N	
Spring travel max.	10 mm	16 mm	10 mm	
Encoder clamping flange / shaft	ø 24 mm / ø 6 mm	ø 36 or 40 mm / ø 6 mm	ø 36 or 40 mm / ø 6 mm	
Encoder interfaces incremental	Push-Pull HTL	Push-Pull RS422 Open HTL TTL Collector NPN	Push-Pull RS422 Open HTL Collector NPN	
Encoder interfaces absolute	_	Analog outputL CRNOPCA IO-Link	Analog output CRNOPCA IO-Link	
further encoders / interfaces on request				







Performance-Line				
MWE41	MWE61	MWE62 Double measuring wheel system		
Spring bracket MWE40	Spring arm MWE60	Spring arm MWE60		
Compact design Internal springs	Highest contact force, adjustable	Highest contact force, adjustable		
300 mm	300 mm / 12"	300 mm / 12"		
12"	200 mm, 500 mm	200 mm, 500 mm		
25 N	40 N	40 N		
10 mm	80 mm	80 mm		
ø 58 mm / ø 10 mm	ø 58 mm / ø 10 mm	ø 58 mm / ø 10 mm		
Push-Puli R\$422 Open HTL TTL Collector NPN	Push-Pull RS422 Open NPN	Push-Pull RS422 Open HTLTTL Collector NPN		
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CANOPER	CRNopen			
🚷 IO-Link	🚷 IO-Link			
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Portfolio overview system components





Spring arms / spring brackets

		Compact-Line			
Туре		MWE20 Spring arm	MWE30 Spring bracket		
Highlights		Adjustable contact force Flexible mounting options	Compact design Internal springs		
For encoder	clamping flange / shaft	ø 36 or 40 mm / ø 6 mm	ø 36 or 40 mm / ø 6 mm		
Measuring wheel circumference	recommended other options	200 mm / 6" _	200 mm _		
Contact force max.		20 N	15 N		
Spring travel max.		16 mm	10 mm		

Measuring whe	els			
Coating measuring wheel		Diamond knurl (aluminum)	Rubber / Plastic smooth (polyurethane)	Tufted rubber (polyurethane)
Measured material	Cardboard, wood, textile	•	•	•
surface / Application	Plastic, paper	•	•	•
	Wire, greased metals, steel profiles, leather	-	•	-
	Carpet, cables, nonwoven	-	-	•
	Greased metals, glass, floor coverings	-	-	-
	Painted surfaces	_	•	
	Rubber, soft plastic	•	-	-
Measuring wheel	100 mm	•	•	
circumference	200 mm	•	•	•
	300 mm	•	•	•
	500 mm	•	•	•
	6 "	•	•	
	12 "	•	•	•





Performance-Line			
MWE40 Spring bracket	MWE60 Spring arm		
Compact design Internal springs	Highest contact force, adjustable		
ø 58 mm / ø 10 mm	ø 58 mm / ø 10 mm		
300 mm	300 mm / 12"		
12"	200 mm, 500 mm		
25 N	40 N		
10 mm	20 mm		



Portfolio overview Kübler Sendix encoders



			montai			
Technology	optical sensor					
Туре	2400	KIS40	KIS50	5805	M3661	M3663
Interface	Push-Pul HTL	Push-Pull HTL	Push-Pu	Push-Pull HTL		ice
		RS422 TTL	RS422 TTL	RS422 TTL		
		Open Co∎e <u>ctor</u> NPN	Open Collector NPN			
Resolution max.	1.024 ppr	2.500 ppr	5.000 ppr	36.000 ppr	12 bit ST 16 bit MT	14 bit ST 24 bit MT
Suitable for measuring wheel system	MWE11	MWE2x / MWE3x	MWE4x	/ MWE6x		MWE2x / MWE3x
Clamping flange	ø 24 mm	ø 40 mm	ø 58 mm	ø 58 mm	ø 36 mm	ø 36 mm
Shaft diameter	6 mm	6 mm	10 mm	10 mm	6 mm	6 mm

i Industry 4.0 / IIoT ready



"Industry 4.0 / IIoT ready" means: In addition to the classical measuring task and transmission of measured values, encoders must also provide further functionalities for networking the products and collecting or transmitting additional information.

Which Industry 4.0 / IIoT functionalities an encoder needs to be "Industry 4.0 / IIoT ready" depends on the overall concept. The decisive factor here is the role assigned to the encoder. Either as a part of or as an independent Industry 4.0 / IIoT object (asset). This determines whether the encoder must have its own administration shell or be integrated into an existing administration shell.

TSN

SCS

kuebler.com/iiot

SPC UA

Ether**CAT**.

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ð IO -Link			IO -Link		PROFI [®] NET	PROFI [®] NET
					Modbus	₽₿ ₽ ₿ ₽ 8 0\$
					EtherNet/IP	
14 bit ST	12 bit ST	14 bit ST	14 bit ST	17 bit ST	16 bit ST	16 bit ST
29 bit MT	16 bit MT	24 bit MT	29 bit MT	24 bit MT	16 bit MT	12 bit MT
			MWE4>	x / MWE6x		
ø 36 mm	ø 58 mm	ø 58 mm	ø 58 mm	ø 58 mm	ø 58 mm	ø 58 mm
6 mm	10 mm	10 mm	10 mm	10 mm	10 mm	10 mm

😵 IO-Link

IO-Link is establishing itself more and more on the market - and the trend is rising. IO-Link is used today in machine tools, production lines, intralogistics and packaging machines. IO-Link stands for simplicity, cost reduction and as a starting point for implementing future Industrie 4.0 / IIoT concepts. IO-Link products from Kübler open up new possibilities for your application.

kuebler.com/io-link

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Industrial Ethernet

The use of Industrial Ethernet communication in modern industry is continuously increasing. In the future, in line with the Industrie 4.0 idea, all areas of industrial production plants will be united in a single network on the Industrial Ethernet platform, from the field devices to the control level to the cloud. And this with real-time data exchange. The corresponding communication capability of the sensors plays an essential role here.

kuebler.com/industrial-ethernet



Independent in use

Time and cost savings

Efficient production thanks to Smart Sensor profile

Remote diagnosis and condition monitoring

Measuring wheel systems - applications

Measurement of speed, position and distance directly on conveyor belts, steel and sheet metal working machines, storage and conveyor systems, sorting systems, conveyor belts, textile machines, printing and paper industry etc.

Application examples:

Speed measurement on a guide shaft

Requirement

- Reliable speed measurement
- Continuous contact force
- Easy to integrate
- Compact design

Kübler solution

Measuring wheel system MWE21 consisting of

- Measuring wheel circumf. 200 mm, plastic smooth
- 2 Encoder Sendix KIS40, 1000 ppr
- 3 Spring arm MWE20
- Preset counter Codix 924 The integrated speedometer function makes it easy to visualize and control speeds.





Speed measurement on a conveyor belt

Requirement

- Direct measurement on the material to be measured
- (not via a motor encoder -> slip in the system)
- Can be mounted from below against the conveyor belt (overhead mounting)
- High contact pressure
- Large spring travel (tolerance compensation from conveyor belt)
- Redundant double measuring wheel system (two support points for the measuring wheels)

Kübler solution

Measuring wheel system MWE62 consisting of

- Measuring wheel circumf. 300 mm, double O-ring
- 2 Encoder Sendix KIS50, 1000 ppr
- Spring arm MWE60

Preset counter Codix 571T

In addition to a touch function, the LED preset counter has the option of visualizing measured values (presets) with color changes when they are reached or fallen short of.







Length measurement - example wooden boards

Requirement

- Precise length measurement
- High contact forces
- Easy maintenance
- Robust overall system

Kübler solution

Measuring wheel system MWE61 consisting of

- Measuring wheel circumf. 300 mm, diamond knurl
- 2 Encoder
- 3 Spring arm MWE60

Preset counter Codix 560

The desired measuring length can be set via the LED preset counter. When the set value is reached, a cut-to-length process is triggered.

Sendix KIS50, 1000 ppr





Position measurement on gantry cranes

Requirement

- 100 % slip-free measurement
- Exact positioning
- Absolute position feedback
- High contact force
- High shock resistance

Kübler solution

Measuring wheel system **MWE61** consisting of:

- Measuring wheel Pulley with toothed belt Sendix F5868 PROFINET
- 2 Encoder
- MWE60 3 Spring arm

Direct communication with the controller via PROFINET interface.





Measuring wheel system MWE11 Incremental encoder 2400

The compact measuring wheel system MWE11 with the smallest size can be integrated very flexibly, even in the tightest installation spaces.



• Easy handling

Measuring wheel, sensor and spring bracket are pre-assembled and therefore easy to install: screw on - connect - done.

Compact design

Dimensions of the complete unit only 74 x 50 x 52 mm.

• Measuring wheels in 2 variants

Circumference 100 mm - measuring wheel coating available with diamond knurl or rubber surface.

FEATURES AT A GLANCE

- Contact force max. 10 N
- Spring travel max. 10 mm
- Measuring wheel circumference 100 mm
- Encoder size ø 24 mm
- Incremental

Various mounting options





Measuring wheel system MWE21 Incremental or absolute encoders size ø 36 / 40 mm

The compact measuring wheel system MWE21 with adjustable preload can be integrated very flexibly even in the tightest installation spaces.



• Wide range of encoders

Incremental Sendix encoder with a max. resolution of up to 2500 pulses/revolution as well as absolute encoders for different communication interfaces such as IO-Link for integration in Industry 4.0 concepts.

 Suitable measuring wheels for all measured material surfaces

Circumference 200 mm or 6" - measuring wheel coating available with 0-ring, smooth plastic or diamond knurl surface.

• Contact force up to max. 20 N

With adjustable preload and mechanical spring deflection limitation for a long service life. The integrated spring ensures a working range of the measuring wheel of up to 16 mm vertical to the measuring surface to compensate for tolerances.

FEATURES AT A GLANCE

- Contact force max. 20 N
- Spring travel max. 16 mm
- Measuring wheel circumference 200 mm / 6"
- Encoder size ø 36 / 40 mm
- Incremental or absolute







Measuring wheel system MWE31 Incremental or absolute encoders size ø 36 / 40 mm

The compact MWE31 measuring wheel system with internal springs can be quickly and easily integrated into even the tightest installation spaces.



• Wide range of encoders

Incremental Sendix encoder with a max. resolution of up to 2500 pulses/revolution as well as absolute encoders for different communication interfaces such as IO-Link for integration in Industry 4.0 concepts.

• Suitable measuring wheels for all measuring surfaces

Circumference 200 mm - measuring wheel coating available with 0-ring, smooth plastic or diamond knurl surface.

• Contact force up to max. 15 N

The integrated spring ensures a working range of the measuring wheel of up to 10 mm vertical to the measuring surface to compensate for tolerances.

FEATURES AT A GLANCE

- Contact force max. 15 N
- Spring travel max. 10 mm
- Measuring wheel circumference 200 mm
- Encoder size ø 36 / 40 mm
- Incremental or absolute



Mounting on the application

Install the MWE31 on the material to be measured ① in such a way that the requested preload is obtained. (ideally approx. 5 mm of the spring deflection ②)

The working range is from 0 mm 3 (equivalent to 3 N) to 10 mm 4 (equivalent to 15 N)





Measuring wheel system MWE41 Incremental or absolute encoders size ø 58 mm

The MWE41 measuring wheel system with internal springs can be quickly and easily integrated into many applications.



• Wide range of encoders

Incremental Sendix encoders with a max. resolution of up to 36,000 pulses/revolution as well as absolute encoders for different communication interfaces such as IO-Link or Profinet for integration in Industry 4.0 concepts.

• Suitable measuring wheels for all measuring surfaces

Circumference 300 mm – measuring wheel coating available with O-ring or double O-Ring, smooth or corrugated plastic, diamond knurl surface and tufted rubber.

• Contact force up to max. 25 N

The internal spring ensures a working range of the measuring wheel of up to 10 mm vertical to the measuring surface to compensate for tolerances.

FEATURES AT A GLANCE

- Contact force max. 25 N
- Spring travel max. 10 mm
- Measuring wheel circumference 300 mm
- Encoder size ø 58 mm
- Incremental or absolute



Mounting on the application

Install the MWE41 on the material to be measured ① The working range is from 0 mm ③ (equivalent to 5 N) to 10 mm ④ (equivalent to 25 N) in such a way that the requested preload is obtained. (ideally approx. 5 mm of the spring deflection ④)





Measuring wheel system MWE61 Incremental or absolute encoders size ø 58 mm

The robust MWE61 measuring wheel system offers maximum spring deflection at maximum contact force to compensate for tolerances vertical to the transport movement of the material to be measured.

• Wide range of encoders

Incremental Sendix encoders with a max. resolution of up to 36,000 pulses/revolution as well as absolute encoders for different communication interfaces such as IO-Link or Profinet for integration in Industry 4.0 concepts.

Suitable measuring wheels for all measuring surfaces

Circumferences 300 mm or 12" – measuring wheel coating available with O-ring or double O-Ring, smooth or corrugated plastic, diamond knurl surface and tufted rubber.

• Contact force up to max. 40 N

Utilizes a stepless adjustable preload. To compensate for tolerances, the integrated spring ensures a working range of the measuring wheel up to a maximum of 80 mm vertical to the measuring surface.

+ FEATURES AT A GLANCE

- Contact force max. 40 N
- Spring travel max. 80 mm
- Measuring wheel circumference 300 mm / 12"
- Encoder size ø 58 mm
- Incremental or absolute

Setting the preload







Double measuring wheel system MWE62 Incremental encoder KIS50

The robust MWE62 measuring wheel system offers maximum spring deflection at maximum contact force to compensate for tolerances perpendicular to the transport movement of the material to be measured. The use of 2 measuring wheels guarantees optimum contact with the material to be measured, even under difficult conditions.

- High contact reliability to the measured material The use of a second measuring wheel on the encoder ensures a high degree of contact with the measuring surface even under difficult conditions - high vibrations or unevenness.
- Suitable measuring wheels for all measuring surfaces

Circumferences 300 mm or 12" – measuring wheel coating available with O-ring or double O-Ring, smooth or corrugated plastic, diamond knurl surface and tufted rubber.

• Contact force up to max. 40 N

Utilizes a stepless adjustable preload. To compensate for tolerances, the integrated spring ensures a working range of the measuring wheel up to a maximum of 80 mm vertical to the measuring surface.

FEATURES AT A GLANCE

- Contact force max. 40 N
- Spring travel max. 80 mm
- Measuring wheel circumference 300 mm / 12"
- Encoder size ø 58 mm
- Incremental

Setting the preload







Product portfolio – Made in Germany



MEASUREMENT

Rotary speed and position detection, linear position, and speed measurement as well as inclination angle detection.

- Encoders
- Bearingless encoders
- Motor Feedback Systems
- · Linear measuring systems
- · Shaft copying systems
- Inclinometers

TRANSMISSION

Reliable and interference-free transmission of power, signals, and data. Communication between control system and sensors.

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- Slip rings
- Slip rings, customized solutions
- Signal converters and optical fiber modules
- Cables and connectors

EVALUATION

Recording of quantities, counting of units of any kind, and reliable speed and position recording for functional safety.

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- · Displays and counters
- Process devices
- Safe speed monitors up to SIL3/PLe

We offer solutions for the following industries:



The high performance level and reliability of the Kübler products are based on our long experience in these demanding application sectors. Learn more about our application-specific solutions under:

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Kübler Service for worldwide planning reliability

24**one**

24one delivery promise

Manufacturing in 24 hours. For orders placed on working days before 9 AM, the product will be ready for dispatch on that same day. 24one is limited to 20 pieces per delivery.



10 by 10

We will manufacture and deliver 10 encoders within 10 working days (365 days a year - with the exception of 24th Dec. until 2nd Jan.)



48 h Express-Service

We can process your order within 48 hours; we can ship stock items the same day.

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Sample Service

We manufacture samples of special designs or according to customer specification within shortest time.



Safety Services

Individual customer solutions.



Tailor-made Solutions – Kübler Design System (KDS) OEM Products and Systems (OPS)

We develop jointly with our customers product and engineering solutions for customer-specific products, integrated drive solutions, up to complete systems.



Technical Support

Kübler' application team is present on site all over the world for advice, analysis and support.

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