

<b>Safety-M compact Basic module</b>	<b>Speed monitoring – SMC2</b>	<b>1 axis / 2 encoder systems</b>
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**SMC2 is a compact safety module of the Safety-M family with integrated drive monitoring for one axis with 2 encoder systems. This standalone speed controller (basic module) can be operated without additional safe PLC.**

**Safety-M compact is the optimal solution for integration in existing safety circuits or for retrofitting old machines. Two encoder solutions (HTL/proximity switch, TTL/RS422, SinCos) are supported for safe speed acquisition**



The integrated signal converter and splitter allows an easy connection of controllers, which can operate using the same encoder system. It offers in addition the possibility of issuing an analog rotational speed value, e.g. to replace tachometers or similar.

The device can be parameterized with a removable control and diagnostic display or with the PC software SafeConfig OS6.0. This way, setting and diagnostic can be performed conveniently at the office PC or totally and easily using the intuitive touchpad display in the field.

- Extensive library of pre-configured safe sensors and command devices. This allows easy parameterizing without programming.
- Complete range of speed-related safe drive monitoring functions equivalent to EN 61800-5-2 already integrated in firmware (e.g. SOS, SLS, SSM, STO).
- Different encoder interfaces for TTL/RS422, SinCos and HTL/ Push-Pull/proximity switch, for a wide range of sensors that can be freely combined.
- Integrated signal splitter for SinCos signal forwarding (optional). No complex, interference-sensitive external wiring when the controller is to use the same signals.
- The signal converter can issue the encoder signal as SinCos, TTL/RS422 or as a 4 ... 20 mA analog value.
- Snap-on installation on 35 mm C profile rail.
- 4/2 safe input lines, 8/4 safe shut-off channels, 1 safe potential-free relay open contact.
- Contact multiplication or increase of power capability by external contactors in connection with the device-internal monitoring function for external contacts (EDM).
- LED on the front side indicates operating state.
- Removable control and diagnosis display (optional).
- Free "SafeConfig" parameterization software.

Safety modules

<b>Order code</b>	<b>8 . SMC2 . 2 X A 241</b>
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|--|--|---|
| <p><b>a</b> Encoder interface<br/>2 = 2 x Sub-D SinCos</p> | <p><b>b</b> Internal signal splitting<br/>0 = without<br/>S = with</p> | <p><b>c</b> Analog output<br/>A = 4 ... 20 mA</p> |
|--|--|---|

1) Safety-M compact basic module.  
2) Optional control and diagnosis display – to be ordered separately (see the accessories).

# Safety modules

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Accessories	Order no.
Control and diagnostic display, OLED touch screen	<b>8.SMCB.000</b>
Programming cable, Multi-USB adapter	<b>05.C162RK1</b>
SafeConfig parameterization software	download at <a href="http://www.kuebler.com/safeconfig">www.kuebler.com/safeconfig</a>
Shield terminal for encoder cable, C profile rail	<b>8.0000.4G06.0000</b>

Connection technology	Order no.
<b>Cordset, pre-assembled 2 m <sup>1)</sup></b>	
cable, single-ended / 1 x Sub-D, 9-pin, male connector	<b>8.0000.6V00.0002.0087</b>
cable, single-ended / 1 x Sub-D, 9-pin, female connector	<b>8.0000.6V00.0002.0086</b>
for Sendix SIL encoders	
cable with 1 x M23 / 1 x Sub-D, 9-pin, female connector	<b>8.0000.6V00.0002.0085</b>
cable with 1 x M12 / 1 x Sub-D, 9-pin, female connector	<b>8.0000.6V00.0002.0084</b>

Further accessories can be found in accessories area of our website at: [www.kuebler.com/accessories](http://www.kuebler.com/accessories).  
 Additional connectors can be found in the connection technology section or in the connection technology area of our website at: [www.kuebler.com/connection\\_technology](http://www.kuebler.com/connection_technology).  
 You will find an overview of our systems and components for Functional Safety under [www.kuebler.com/safety](http://www.kuebler.com/safety).

## Technical data

General data	
Digital input lines	4 / 2
Digital output lines	8 / 4
Safe relay outputs	1
Type of connection	pluggable terminals
Max. terminal cross section	1.5 mm <sup>2</sup> [AWG 15]
Drive monitoring - number of axis	1 axis

Electrical characteristics	
Power supply	24 V DC / 2.5 A
Tolerance	±20 %
Current consumption (no load)	max. 150 mA
Power consumption	max. 45 W
Fuse on power supply	max. 2.5 A, medium time-lag
Rated data digital inputs	24 V DC / 15 mA
Switching frequency digital inputs	max. 1 kHz
Rated data digital outputs	24 V DC / 30 mA
Rated data relay	24 V DC / 5 A
Rated encoder power supply data	approx. 2V below the supply voltage / max. 200 mA

Environmental data	
Operating temperature	-20°C ... +55°C [-4°F ... +131°F]
Storage temperature	-25°C ... +70°C [-13°F ... +158°F]
Protection acc. to EN 60529	IP20
Climate class	3 acc. to DIN 50178 (non condensing)
CE compliant acc. to	EMC guideline 2014/30/EU Machinery directive 2006/42/EC Low voltage guideline 2014/35/EU RoHS guideline 2011/65/EU

Safety characteristics	
Classification	PLe / SIL3
System structure	2 channel (Cat. 3 / HFT = 1)
PFH <sub>d</sub> value	3.76 x 10 <sup>-8</sup> h <sup>-1</sup>
Mission time / Proof test interval	20 years
Reaction times	see operating instructions R60719
Relevant standards	EN ISO 13849-1:2008 EN 62061:2005 EN 61508:2011

EMC	
Relevant standards	EN 61000-6-2:2005 / AC:2005 EN 61000-6-4:2007 / A1:2011 EN 61326-3-2:2008

Mechanical characteristics	
Size w x h x d	50 x 100 x 165 mm [1.97 x 3.94 x 6.50"]
Weight	390 g [13.76 oz]
Mounting	snap-on mounting on standard head rail
Material	housing plastic
Shock resistance acc. to EN 60068-2-27	300 m/s <sup>2</sup> , 11 ms 170 m/s <sup>2</sup> , 6 ms
Vibration resistance acc. to EN 60068-2-6	70 m/s <sup>2</sup> , 10 ... 200 Hz

LED display		
ERROR (yellow)	steadily on	error
	flashing quickly	peripheral alarm
	flashing slowly	DIP 1 = OFF, factory setting DIP 3 = OFF, programming mode
ON (green)	steadily on	power on

Internal signal splitter			
Conversion time max.	<i>IN</i>	<i>OUT</i>	
	SinCos ↔ SinCos		200 ns
	SinCos ↔ RS422		600 ns
	RS422 ↔ RS422		600 ns
	HTL ↔ RS422		600 ns

1) Other lengths available

## Safety modules

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SinCos interface (IN) X6, X7	
<b>Type of connection</b>	Sub-D, male connector, 9-pin
<b>Signal</b>	SinCos
<b>Frequency</b>	max. 500 kHz
<b>Signal level</b>	1 V <sub>pp</sub> (±20 %)
<b>Signal offset</b>	2,5 V (±0,1 V)
<b>Signal termination</b>	120 Ω
<b>Output voltage</b>	2 V below the supply voltage
<b>Output current</b>	max. 200 mA

Incremental interface (IN) X8, X9	
<b>Type of connection</b>	pluggable screw terminals, 7-pin
<b>Signal</b>	RS422 / TTL
<b>Frequency</b>	max. 500 kHz
<b>Signal termination</b>	120 Ω, 220 pF

Incremental interface (IN) X10	
<b>Type of connection</b>	pluggable screw terminals, 5-pin
<b>Signal</b>	incremental interface proximity switch / HTL or digital inputs
<b>Frequency</b>	max. 250 kHz
<b>Signal level</b>	PNP (24 V DC)
<b>Execution</b>	complementary

Relay outputs (OUT) X1	
<b>Type of connection</b>	pluggable screw terminals, 2-pin
<b>Wiring</b>	two internally in line
<b>Type</b>	positively driven (NO)
<b>Switching ability</b>	5 ... 36 V DC
<b>Switching capacity</b>	5 ... 5000 mA

Incremental interface (OUT) X4	
<b>Type of connection</b>	pluggable screw terminals, 7-pin
<b>Signal</b>	RS422 / TTL
<b>Frequenz</b>	max. 500 kHz
<b>Signal delay</b>	ca. 600 ns
<b>Source</b>	SinCos X6, X7 incremental X8, X9 incremental X10

Analog interface (OUT) X4	
<b>Type of connection</b>	pluggable screw terminals, 7-pin
<b>Signal</b>	analog
<b>Resolution</b>	14 bit
<b>Accuracy</b>	±0.1 %
<b>Output</b>	1 ms
<b>Frequency</b>	4 ... 20 mA
<b>Load</b>	max. 270 Ω

SinCos interface (OUT) X5	
<b>Type of connection</b>	Sub-D, female connector, 9-pin
<b>Signal</b>	SinCos
<b>Signal level</b>	1 V <sub>pp</sub> (±20 %)
<b>Signal offset</b>	2.5 V (±0.1 V)
<b>Frequency</b>	max. 500 kHz
<b>Signal delay</b>	ca. 200 ns
<b>Source</b>	SinCos X6

USB interface X12	
<b>Type</b>	USB-B female connector
<b>Standard</b>	USB 1.0

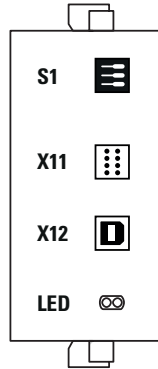
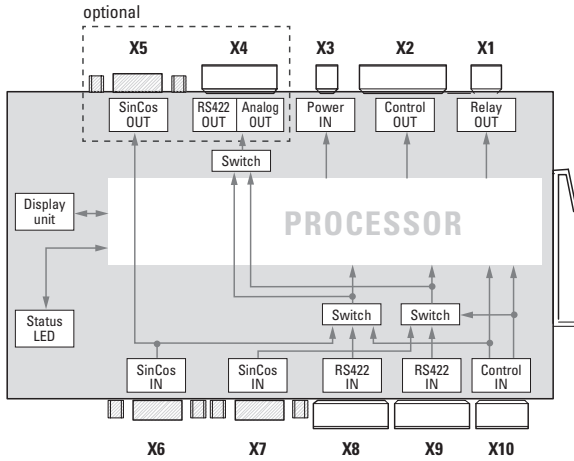
# Safety modules

## Safety-M compact Basic module

## Speed monitoring – SMC2

## 1 axis / 2 encoder systems

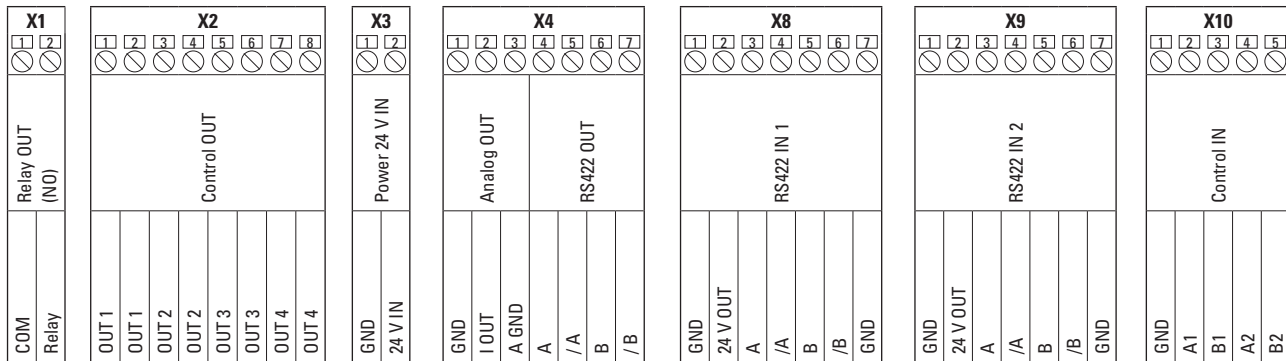
### Terminal assignment



### DIP switch S1



ON		Normal operation
OFF	1	Factory setting
	2	Self-test report
	3	Programming mode

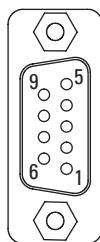


If the analog output is not used, terminals X4.2 and X4.3 must be bridged.

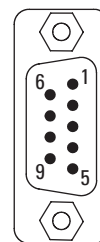
Interface	Sub-D female connector										
<b>Terminal X5</b>	Signal: SinCos	A	$\bar{B}$	B	-	0 V	-	-	-	$\bar{A}$	$\perp$
	Pin:	1	2	3	4	5	6	7	8	9	PH

Interface	Sub-D male connector										
<b>Terminal X6, X7</b>	Signal: SinCos	A	$\bar{B}$	B	+V	0 V	-	-	-	$\bar{A}$	$\perp$
	Pin:	1	2	3	4	5	6	7	8	9	PH

- +V: Power supply encoder +V DC
- 0 V: Encoder power supply ground GND (0V)
- A,  $\bar{A}$ : Cosine signal / Incremental channel A
- B,  $\bar{B}$ : Sine signal / Incremental channel B
- PH  $\perp$ : Plug connector housing (Shield)



Sub-D female connector, 9-pin terminal X5



Sub-D male connector, 9-pin terminal X6, X7

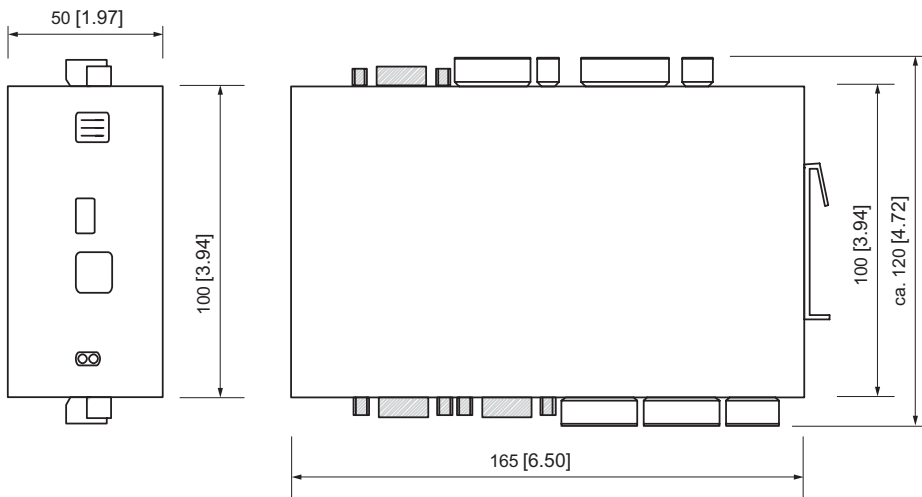
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## Dimensions

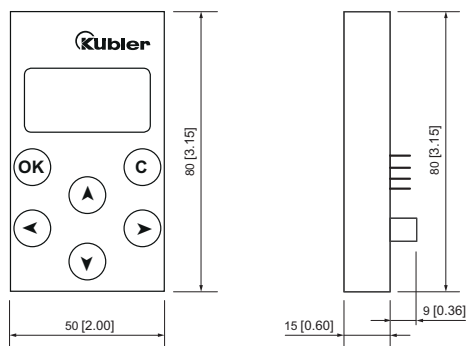
Dimensions in mm [inch]

### Basic module



### Control and diagnostic display – 8.SMCB.000

(further information can be found in the section accessories)



Safety modules