

Incremental encoders

**Large hollow shaft
robust, optical**

A02H (hollow shaft)

Push-Pull / RS422 / SinCos



The Heavy Duty incremental encoder type A02H boasts a high degree of ruggedness in a very compact design. Its special construction makes it perfect for all applications in very harsh environments.



High rotational speed



High protection level



High shaft load capacity



Shock / vibration resistant



Magnetic field proof



Optical sensor

Heavy Duty - robust

- Special shaft connection with interlocked bearings.
- Balanced stainless steel clamping ring.
- Optional isolation inserts available to protect against shaft currents.

Compact and versatile

- Only 49 mm installation depth.
- With cable connections, M12, M23, Sub-D or MIL connectors.
- With Push-Pull, RS422 or SinCos interface.

**Order code
Hollow shaft**

8.A02H.XXXXX.XXXX.PXXXX
Type a b c d e f g h

a Flange

- 1 = without mounting aid
- 2 = with spring element, short
- 3 = with spring element, long
- 5 = with fastening arm, long
- 6 = with fastening arm, short

b Hollow shaft

- C = $\varnothing$ 20 mm [0.79"]
- 6 = $\varnothing$ 24 mm [0.94"]
- 5 = $\varnothing$ 25 mm [0.98"]
- 3 = $\varnothing$ 28 mm [1.10"]
- A = $\varnothing$ 30 mm [1.18"]
- H = $\varnothing$ 35 mm [1.38"] ¹⁾
- 2 = $\varnothing$ 38 mm [1.50"] ¹⁾
- B = $\varnothing$ 40 mm [1.57"] ¹⁾
- 1 = $\varnothing$ 42 mm [1.65"] ¹⁾
- D = $\varnothing$ 1/2"
- E = $\varnothing$ 5/8"
- F = $\varnothing$ 3/4"
- 4 = $\varnothing$ 1"
- G = $\varnothing$ 1 1/8"
- N = $\varnothing$ 1 1/4"

c Output circuit (with inverted signal) / power supply

- 1 = RS422 / 5 V DC
- D = RS422 / 5 ... 30 V DC
- 4 = RS422 / 10 ... 30 V DC
- 5 = Push-pull / 5 ... 30 V DC
- 3 = Push-pull / 10 ... 30 V DC
- 8 = SinCos, 1 Vpp / 5 V DC
- 9 = SinCos, 1 Vpp / 10 ... 30 V DC
- A = Push-pull (7272 compatible) / 5 ... 30 V DC

d Type of connection

- 1 = radial cable, 1 m [3.28'] PVC
- A = radial cable, special length PVC *)
- 2 = radial M23 connector, 12-pin
- E = radial M12 connector, 8-pin
- R = radial M12 connector, 5-pin ⁴⁾
- G = Sub-D connector, male contact, 9-pin, double-row ²⁾
- K = MIL connector, 7-pin ^{1) 4)}
- D = MIL connector, 10-pin

*) Available special lengths (connection type A):
2, 3, 5, 8, 10, 15 m [6.56, 9.84, 16.40, 26.25, 32.80, 49.21']
order code expansion .XXXX = length in dm
ex.: 8.A02H.111A.2048.0030 (for cable length 3 m)

e Pulse rate

50, 360, 512, 600, 1000, 1024, 1500,
2000, 2048, 2500, 4096, 5000
(e.g. 360 pulses => 0360)

SinCos version only available
with pulses $\geq$ 1024

f Special output signal formats

00 = standard output
other = see page 6

g Special insert options

A = isolation insert not included
B = isolation insert included

h Special connector pin configuration

0 = standard wiring
other = see page 5

Optional on request

- other pulse rates on request
- Ex 2/22 ³⁾

1) Not available with isolation insert.

2) Protection level IP40.

3) For the cable connection type, cable material PUR.

4) Without inversion, cannot be combined with SinCos.

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Mounting accessory for hollow shaft encoders

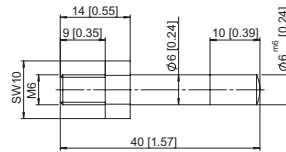
Dimensions in mm [inch]

Order no.

Torque pin, Ø 6 mm

for flange with spring element
(flange type 2 + 3)

with fixing thread



8.0010.4700.0003

Tether arm, flexible



70 mm [2.76"]

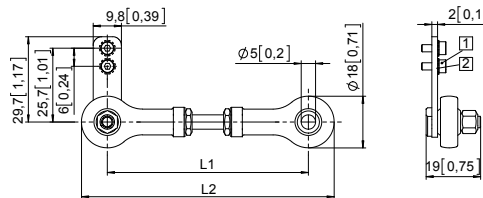
100 mm [3.94"]

150 mm [5.91"]

8.0010.40\$0.0000

8.0010.40T0.0000

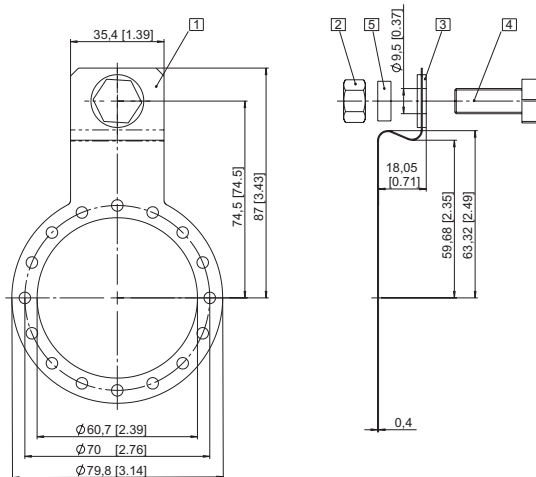
8.0010.40U0.0000



Tether arm	L1	L2
70 mm [2.76"]	64 ... 74 [2.51 ... 2.91]	82 ... 92 [3.23 ... 3.62]
100 mm [3.94"]	94 ... 104 [3.70 ... 4.09]	112 ... 122 [4.41 ... 4.80]
150 mm [5.91"]	144 ... 154 [5.67 ... 6.06]	162 ... 172 [6.38 ... 6.77]

- 1 Socket screw M2.5 x 6 [0.24]
2 Lock washer

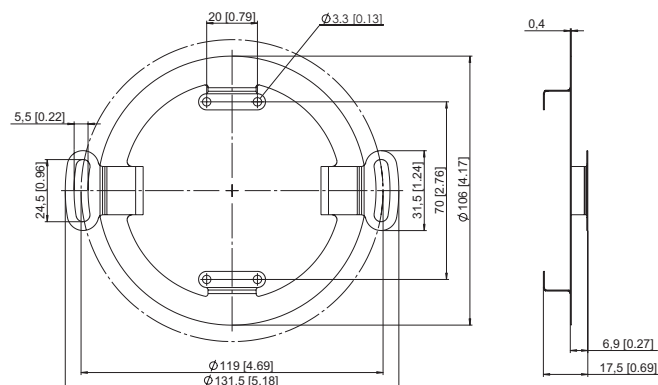
Torque stop, short



- 1 Curved spring element
- 2 Hexagonal nut 3/8 - 16 UNC
- 3 Washer (isolating)
- 4 Hexagonal screw 3/8 16 UNC x 1"
- 5 Washer D10.4 x 15 x 15

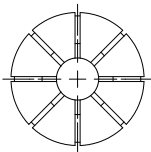
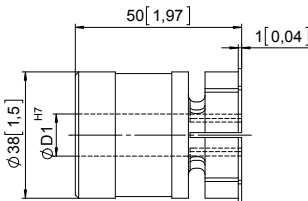
8.0010.4T00.0000

Stator coupling



8.0010.40V0.0000

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Mounting accessory for hollow shaft encoders			Order no.
Protective cover 		For applications with a very high degree of pollution, Kübler now offers a protective cover for - Improved reliability - Extension of the service life of the encoder Scope of delivery: - Protective cover - Torque stop (8.0010.4T00.0000) 3 screws for fixing to the encoder	8.0010.40Y0.0001
Tapered shaft mounting kit for A02H with hollow shaft, $\varnothing 38 \text{ mm}$ [1.50"] 		For use in upgrading for tapered shaft mounting. Tapered shafts are used for high-precision direct coupling. An isolation insert is also included in the mounting kit; this reliably protects the encoder from shaft currents. Included in the set: - Insert for cone blind hole, cone 1:10, 17 mm [0.67"] length - Isolation insert - Allen screw for central fixing	8.0010.4028.0000
Isolation insert for hollow shaft, $\varnothing 38 \text{ mm}$ [1.50"] Temperature range -40 °C ... +115 °C [-40 °F ... +239 °F]   		$\varnothing D1$: 12 mm 14 mm 15 mm 16 mm 18 mm 20 mm 25 mm 30 mm 32 mm 1/2" 5/8" 3/4" 1" 1 1/4"	8.0010.4091.0000 8.0010.4027.0000 8.0010.4038.0000 8.0010.4019.0000 8.0010.4080.0000 8.0010.4011.0000 8.0010.4012.0000 8.0010.4016.0000 8.0010.4015.0000 8.0010.4013.0000 8.0010.4070.0000 8.0010.4090.0000 8.0010.4050.0000 8.0010.4060.0000
Isolation insert for hollow shaft, $\varnothing 42 \text{ mm}$ [1.65"]		external diameter 42 mm [1.65"] / internal diameter 38 mm [1.50"] external diameter 42 mm [1.65"] / internal diameter 12 mm [0.47"]	8.0010.4017.0000 8.0010.4029.0000
Cables and connectors			Order no.
Preassembled cables		M12 female connector with coupling nut, 8-pin, A coded, straight single-ended 2 m [6.56'] PVC cable M23 female connector with coupling nut, 12-pin, cw single-ended 2 m [6.56'] PVC cable	05.00.6041.8211.002M 8.0000.6201.0002
Connectors		M12 female connector with coupling nut, 8-pin, A coded, straight (metal) M12 female connector with coupling nut, 8-pin, A coded, straight (stainless steel V4A) M23 female connector with coupling nut, 12-pin, cw (metal)	05.CMB 8181-0 8.0000.5136.0000.V4A 8.0000.5012.0000

Further Kübler accessories can be found at: kuebler.com/accessories
 Further Kübler cables and connectors can be found at: kuebler.com/connection-technology

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Technical data

Mechanical characteristics		
Maximum speed		6000 min ⁻¹ 1) at 60 °C [140 °F] 2500 min ⁻¹ 1)
Mass moment of inertia		< 220 x 10 ⁻⁶ kgm ² 2)
Starting torque with sealing at 20 °C [68 °F]		< 0.2 Nm
Load capacity of shaft	radial axial	200 N 100 N
Weight		approx. 0.8 kg [28.22 oz]
Protection acc. to EN 60529		IP65
Working temperature range		-40 °C 3) ... +80 °C [-40 °F 3) ... +176 °F]
Materials	shaft	stainless steel, bore tolerance H7
Shock resistance acc. to EN 60068-2-27		2000 m/s ² , 6 ms
Vibration resistance acc. to EN 60068-2-6		100 m/s ² , 10 ... 2000 Hz

Approvals		
GL-approval in accordance with		letter of conformity No. 74130
UL compliant in accordance with		File no. E224618
CE compliant in accordance with		
	EMC Directive	2014/30/EU
	RoHS Directive	2011/65/EU
	ATEX Directive	2014/34/EU (for Ex 2/22 variants)

Electrical characteristics SinCos output			
Output circuit	SinCos U = 1 Vpp	SinCos U = 1 Vpp	
Supply voltage	5 V DC (±5 %)	10 ... 30 V DC	
Power consumption (no load)	typ. 65 mA max. 110 mA	typ. 65 mA max. 110 mA	
-3 dB frequency	< 180 kHz	< 180 kHz	
Signal level	channels A/B channel 0	1 Vpp (±20 %) 0.1 ... 1.2 V	1 Vpp (±20 %) 0.1 ... 1.2 V
Short circuit proof outputs 4)	yes	yes	
Reverse polarity protection of the supply voltage	no	yes	

Electrical characteristics RS422 / Push-pull				
Output circuit	RS422 (TTL compatible)	Push-pull	Push-pull (7272 compatible)	
Supply voltage	5 V DC (±5 %) 5 ... 30 V DC 10 ... 30 V DC	5 ... 30 V DC 10 ... 30 V DC	5 ... 30 V DC	
Power consumption (no load)				
without inverted signal	–	typ. 55 mA/max. 125 mA	–	
with inverted signal	typ. 40 mA/max. 90 mA	typ. 80 mA/max. 150 mA	typ. 50 mA/max. 100 mA	
Permissible load / channel	max. +/- 20 mA	max. +/- 30 mA	max. +/- 20 mA	
Pulse frequency	max. 300 kHz	max. 300 kHz	max. 300 kHz 5)	
Signal level	HIGH LOW	min. 2.5 V max. 0.5 V	min. +V – 3 V max. 2.5 V	min. +V – 2.0 V max. 0.5 V
Rising edge time t_r	max. 200 ns	max. 1 µs	max. 1 µs	
Falling edge time t_f	max. 200 ns	max. 1 µs	max. 1 µs	
Short circuit proof outputs 4)	yes	yes	yes	
Reverse polarity protection of the supply voltage	no, 10 ... 30 V DC: yes	yes	no	

1) During the run-in-phase of approx. 2 hours, reduce the limits for working temperature_{max} or speed max by 1/3.

2) Depending on shaft diameter.

3) With connector: -40 °C [-40 °F], securely installed: -30 °C [-22 °F], flexibly installed: -20 °C [-4 °F].

4) If supply voltage correctly applied.

5) Max. recommended cable length 30 m [98.43'].

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Terminal assignment – Standard wiring

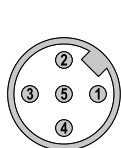
Output circuit	Type of connection	Cable (isolate unused cores individually before initial start-up)											
1 ... D	1, A	Signal:	0 V	+V	0 Vsens	+Vsens	A	$\bar{A}$	B	$\bar{B}$	0	$\bar{0}$	$\perp$
		Core color:	WH	BN	GY/PK	RD/BU	GN	YE	GY	PK	BU	RD	shield
Output circuit	Type of connection	M23 connector, 12-pin											
1 ... D	2	Signal:	0 V	+V	0 Vsens	+Vsens	A	$\bar{A}$	B	$\bar{B}$	0	$\bar{0}$	$\perp$
		Pin:	10	12	11	2	5	6	8	1	3	4	PH ¹⁾
Output circuit	Type of connection	M12 connector, 8-pin											
1 ... D	E	Signal:	0 V	+V	A	$\bar{A}$	B	$\bar{B}$	0	$\bar{0}$	$\perp$		
		Pin:	1	2	3	4	5	6	7	8	PH ¹⁾		
Output circuit	Type of connection	M12 connector, 5-pin											
1 ... D	R	Signal:	0 V	+V	A	B	0	$\perp$					
		Pin:	1	2	3	4	5	PH ¹⁾					
Output circuit	Type of connection	MIL connector, 10-pin											
1 ... D	D	Signal:	0 V	+V	+Vsens	A	$\bar{A}$	B	$\bar{B}$	0	$\bar{0}$	$\perp$	
		Pin:	F	D	E	A	G	B	H	C	I	J	
Output circuit	Type of connection	MIL connector, 7-pin											
1 ... D	K	Signal:	0 V	+V	+Vsens	A	B	0	$\perp$				
		Pin:	F	D	E	A	B	C	J				
Output circuit	Type of connection	Sub-D connector, 9-pin											
1 ... D	G	Signal:	0 V	+V	A	$\bar{A}$	B	$\bar{B}$	0	$\bar{0}$	$\perp$		
		Pin:	1	2	3	6	4	7	5	8	PH ¹⁾		

Terminal assignment – Special connector pin configuration

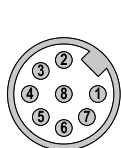
Order code 	Output circuit	Type of connection	M12 connector, 8-pin										
7	1 ... D	E	Signal:	0 V	+V	A	$\bar{A}$	B	$\bar{B}$	0	$\bar{0}$	$\perp$	
			Pin:	7	2	1	3	4	5	6	8	PH ¹⁾	
Order code 	Output circuit	Type of connection	MIL connector, 10-pin										
6	1 ... D	D	Signal:	0 V	+V	A	$\bar{A}$	B	$\bar{B}$	0	$\bar{0}$	$\perp$	
			Pin:	F	D	A	H	B	I	C	J	G	

+V: Encoder power supply +V DC
 0 V: Encoder power supply ground GND (0 V)
 0 Vsens / +Vsens: Using the sensor outputs of the encoder, the voltage present can be measured and if necessary increased accordingly.
 A, $\bar{A}$: Incremental output channel A
 B, $\bar{B}$: Incremental output channel B
 0, $\bar{0}$: Reference signal
 PH $\perp$: Plug connector housing (shield)

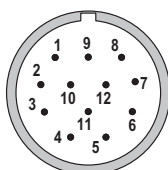
Top view of mating side, male contact base



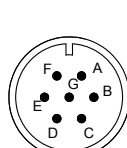
M12 connector, 5-pin



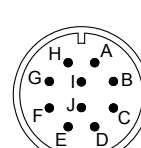
M12 connector, 8-pin



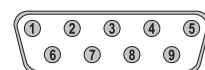
M23 connector, 12-pin



MIL connector, 7-pin



MIL connector, 10-pin



Sub-D connector, 9-pin

1) PH = shield is attached to connector housing.

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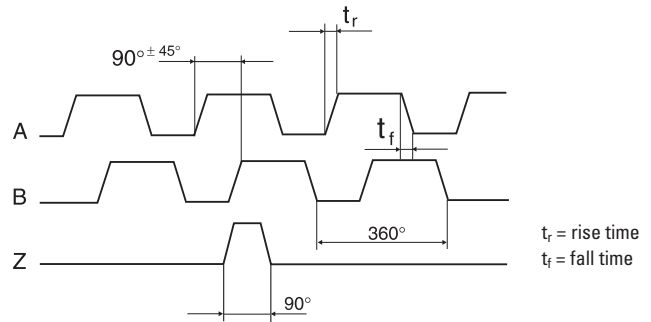
A02H (hollow shaft)

Push-Pull / RS422 / SinCos

Special output signal formats

All Kübler encoders come standard with six channels where A leads B in the clockwise direction and the standard index is gated with A & B. The tolerance of the wave form affects the control and, in some cases, may affect the smoothness of system operation.

Wave form tolerances



A leads B when the shaft is rotated in the clockwise direction viewing the shaft or collet end. This is the Kübler standard. This format applies to the pin key codes listed below.		A $\bar{A}$ B $\bar{B}$
Order code i		
	Z gated with A & B. This is the Kübler standard. Z is 90° wide.	Z $\bar{Z}$
01	Z gated with B. Z is 180° wide.	Z $\bar{Z}$
02	Z gated with A. Z is 180° wide.	Z $\bar{Z}$
03	Z ungated. Z is 330° to 360° wide.	Z $\bar{Z}$
08	Z is 180° wide	Z $\bar{Z}$
11	Z is a minimum width of 270° (electrical degrees).	Z $\bar{Z}$
13	Z gated with $\bar{B}$. Z is 180° wide.	Z $\bar{Z}$

B leads A when the shaft is rotated in the clockwise direction viewing the shaft or collet end. This format applies to the pin key codes listed below.		A $\bar{A}$ B $\bar{B}$
Order code i		
04	Z gated with A & B. Z is 90° wide.	Z $\bar{Z}$
05	Z gated with B. Z is 180° wide.	Z $\bar{Z}$
06	Z gated with A. Z is 180° wide.	Z $\bar{Z}$
07	Z ungated. Z is 330° to 360° wide.	Z $\bar{Z}$
09	Z gated with $\bar{B}$. Z is 180° wide.	Z $\bar{Z}$
10	Z is a negative marker gated with B. Z is 180° wide.	Z $\bar{Z}$
12	Z has a minimum width of 270°.	Z $\bar{Z}$

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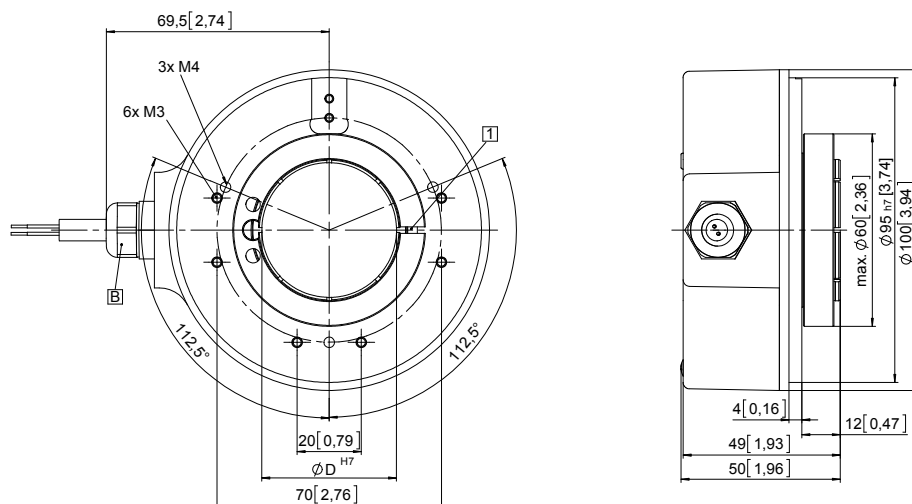
Dimensions hollow shaft version

Dimensions in mm [inch]

Flange without mounting aid Flange type 1

1 Recommended torque for the clamping ring 1.0 Nm

B Cable version



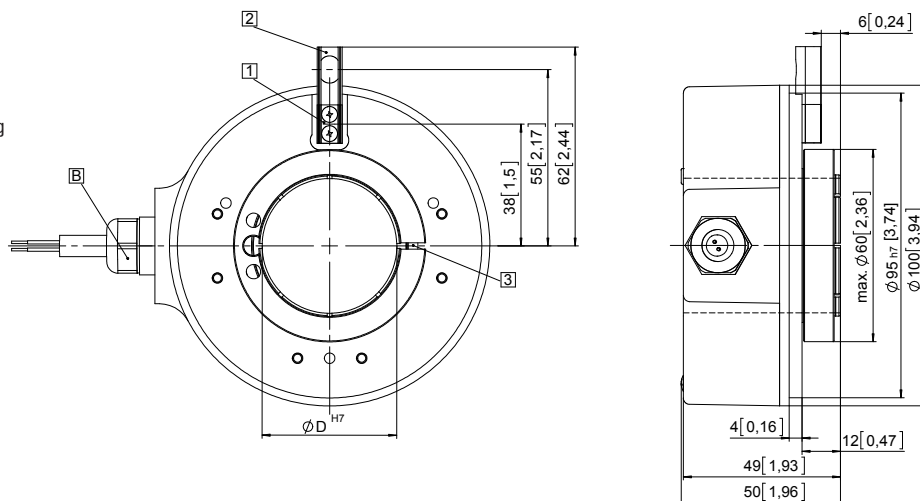
Flange with spring element Flange type 2 and 3

1 Spring element, short (flange type 2)

2 Spring element, long (flange type 3)

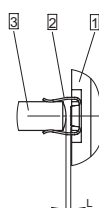
3 Recommended torque for the clamping ring
flange type 2: 1.0 Nm
flange type 3: 2.0 Nm

B Cable version



Mounting using the spring element, short

When mounting the encoder, ensure that dimension L is larger than the maximum axial play of the drive in the direction of the arrow.
Danger of mechanical seizure!



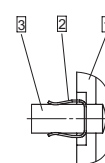
1 Flange

2 Spring element, short

3 Cylindrical pin

Mounting using the spring element, long

Cylindrical pin fed through the bore of the spring



1 Flange

2 Spring element, long

3 Cylindrical pin

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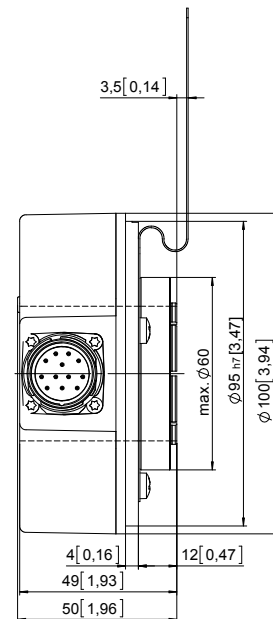
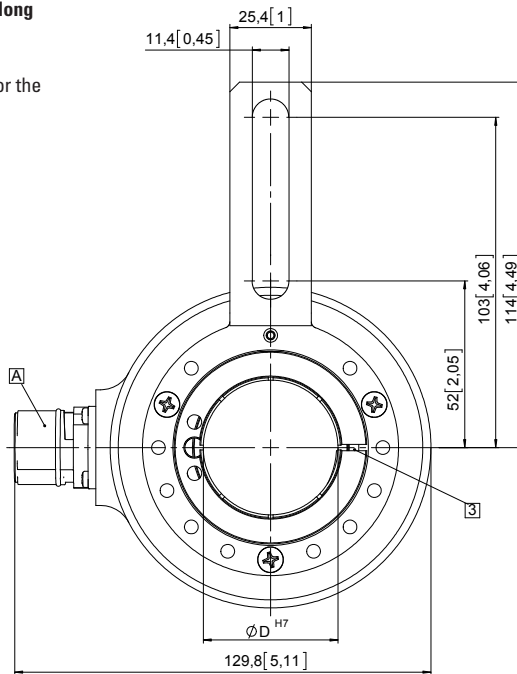
Push-Pull / RS422 / SinCos

Dimensions hollow shaft version

Dimensions in mm [inch]

Flange with fastening arm, long Flange type 5

- [3]** Recommended torque for the clamping ring 2.0 Nm
- [A]** Plug version



Flange with fastening arm, short (Set 8.0010.4T00.0000 enclosed)

Flange type 6

- [3]** Recommended torque for the clamping ring 2.0 Nm
- [A]** Plug version

